

KIT MULTIPROCESS AEROPROCESS 2000 SOLTER

Ref. K0249



- Multiprocess synergic MIG welding machine.
- 200 amps at 45%.
- 230V-1ph connection.
- Incredible results on all materials (Steel, Aluminium, Stainless, etc.).
- Supports D300 (15kg).
- KIT multiprocess including all accessories to weld MIG/MAG - MMA - TIG.

Main features:

- Multiprocess welding machine capable of welding using MIG-MAG (with and without gas), TIG Lift-Arc and MMA processes.
- Synergic control of the welding process with preselection of the work to be carried out.
- Arc height control for spatter-free welding
- Adjustable Crater-Filling, for a perfect welding seam finish.
- Ideal for welding with GAP (separation between pieces)
- Possibility of adjustment by wire speed (m/min.) and by current (Amp)
- Real-time reading of voltage (Volt) and Intensity (Amp) during welding. When finished, the equipment shows the average of both parameters.
- Control of the consumption of the yarn used, allowing the cost of each process to be calculated. Possibility of storing up to 10 programs
- Excellent results with pre-loaded programs in the welding of: Carbon Steel (SG3), Stainless (Ss-309, Ss-316), Aluminum (AL-5356, AL-4043), Copper-Silicon (CuSi3), Tubular (Fc-Rutile, Fc-Basic, Fc-316) and Gasless Tubular (E71T-GS)

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TECHNICAL DATA

Generals

Duty Cycle at 40°C	45%
Regulation	20 - 200A (15-24V)
Intensity MAX.	200A
Intensity at 60%(100%) a 40°C	170A (130A)

Technical

Usable electrodes TIG	1,6mm - 3,2mm
Usable electrodes MMA	1,6mm - 4,0mm
Wire speed	0.....10m/min
Usable wire coil	D300 - 15kg
Wire feeder rolls	2R
Motor max power	30W
Usable welding wire	0,6 - 1,2 mm

Structural

Ventilation	FORCED
Weight	19kg
Regulation board	AEROPROCESS SYNERGIC
Standards	EN-90971-1, EN90974-10
Protection index	IP23
Dimensions	520x270x380mm

Electrical

OCV	74V
Absorbed power max.	9kva
Fuse	25A
Supply Voltage	230V - 1Ph

OPTIONAL ACCESSORIES

Ref. 06029

TORCH 4M TIG SR-26 D35/50



Ref. 06061

CUELLO ANTORCHA SX-25



Ref. 55603

ROLL 1,0-1,2 30*14mm ALU



Ref. 55611

ROLL Di.10 De.30 1,0-1,2 TU 2Un.



Ref. 55988

ROLL Di.10 De. 30 1,0 - 1,2 AL



Ref. 56210

TIG ADAPTER AEROPROCESS



Ref. 56241

TROLLEY UTS 300



Ref. 56246

GAS REGULATOR R25 AR/CO2

