

WELDING PROGRAMS

STEEL				
	OP	MAT	WIRE	GAS
Fe 0.6	100	Fe	0,6/0,024"	Ar+18%-25% CO ₂
Fe 0.8	-	Fe	0,8/0,030"	Ar+18%-25% CO ₂
Fe 1.0	-	Fe	1,0/0,039"	Ar+18%-25% CO ₂
Fe 1.2	-	Fe	1,2/0,045"	Ar+18%-25% CO ₂
OP	102	Fe	0,9/0,035"	Ar+18%-25% CO ₂
OP	110	Fe	0,6/0,024"	CO ₂ 100%
OP	111	Fe	0,8/0,030"	CO ₂ 100%
OP	112	Fe	0,9/0,035"	CO ₂ 100%
OP	113	Fe	1,0/0,039"	CO ₂ 100%
OP	130*	Fe FC no GAS	0,9mm	No Gas
OP	131*	Fe FC no GAS	1,1mm	No Gas
OP	174	Fe FC rutilc	1,2mm	Ar+18%-25% CO ₂
OP	194	Fe FC basic	1,2mm	Ar+18%-25% CO ₂

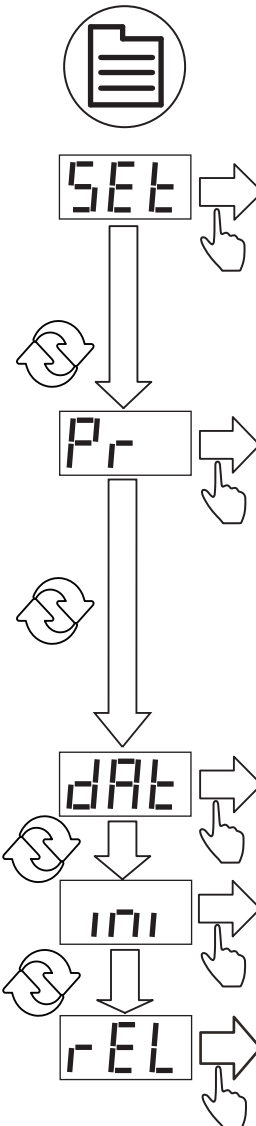
*Aerprocess 2000

STAINLESS STEEL				
	OP	MAT	WIRE	GAS
SS0.8	-	Ss-316	0,8/0,030"	Ar+2% CO ₂
SS 1.0	-	Ss-316	1,0/0,039"	Ar+2% CO ₂
OP	221	Ss-309	0,8/0,030"	Ar+2% CO ₂
OP	222	Ss-309	0,9/0,035"	Ar+2% CO ₂
OP	223	Ss-309	1,1mm	Ar+2% CO ₂
OP	244	Fc-316	1,2mm	Ar+18%-25% CO ₂

ALUMINIUM				
	OP	MAT	WIRE	GAS
Al 0.8	-	Al-5356	0,8/0,030"	Ar 100%
Al 1.0	-	Al-5356	1,0/0,039"	Ar 100%
Al 1.2	-	Al-5356	1,2/0,045"	Ar 100%
OP	303	Al-4043	1,0	Ar 100%
OP	304	Al-4043	1,2	Ar 100%

SPECIAL				
	OP	MAT	WIRE	GAS
OP	401	CuSi 3	0,8	Ar 100%
OP	403	CuSi 3	1,0	Ar 100%
OP	411	CuSi 3	0,8	Ar+2% CO ₂
OP	413	CuSi 3	1,0	Ar+2% CO ₂

IN / OUT MENU



MENU

MMA	TIG
Hot	tdn
HOT START CURRENT	SLOP DOWN TIME
tHt	PLG
HOT START TIME	POST-GAS TIME
For	
FORCE-ARC CURRENT	

L-P	LOAD PROGRAM
S-P	SAFE PROGRAM

Con	WIRE CONSUMED
rSt	RESET WIRE CONSUMED
LAB	TIME WORKED
Sol	LAST WELDING DATA VALID

FACTORY SETTINGS

Pur	Power Unit Firmware Release
u ir	User Interfase Firmware Release

MIG/MAG
bb
BURN-BACK
SSt
SOFT START
J-L
SPOT TIME
7-L
SPOT REPETITION
PLG
POST GAS TIME



MODE

MMA	TIG
MIG 4T	MIG 2T

MIG/MAG START

- Select Mode
- Select Material
- Select wire diameter
- Select SPEED

MMA START

- Select Mode
- Select Power

TIG START

- Connect the torch with SOLTER adapter:
- Select Mode
- Select Power

ROLLERS

MAT.	WIRE	2000	3200
Fe	0,6 - 0,8	56105	55600
	0,8 - 1,0	56106	55601
	1,0 - 1,2	55986	55602
Al	0,8 - 1,0	55987	55612
	1,0 - 1,2	55988	55603
	0,8 - 1,0	56116	-
Tub	1,0 - 1,2	55989	55604
	1,2 - 1,6	-	55605