

# PULSE WELDING PROGRAMS

## MILD STEEL

	PS	MAT	WIRE	GAS
PS	502	Fe	0.8 / 0.030"	Ar+15-25%CO2
PS	503	Fe	1.0 / 0.039"	Ar+15-25%CO2
PS	504	Fe	1.2 / 0.047"	Ar+15-25%CO2

## STAINLESS STEEL

	PS	MAT	WIRE	GAS
PS	602	SS-316/308/304	0.8 / 0.030"	Ar+2%CO2
PS	603	SS-316/308/304	1.0 / 0.039"	Ar+2%CO2
PS	604	SS-316/308/304	1.2 / 0.047"	Ar+2%CO2
PS	622	SS-309	0.8 / 0.030"	Ar+2%CO2
PS	623	SS-309	1.0 / 0.039"	Ar+2%CO2
PS	624	SS-309	1.2 / 0.047"	Ar+2%CO2

## ALUMINIUM

	PS	MAT	WIRE	GAS
PS	703	Al-5356	1.0 / 0.039"	Ar
PS	704	Al-5356	1.2 / 0.047"	Ar
PS	705	Al-5356	1.6 / 0.063"	Ar
PS	714	Al-4043	1.2 / 0.047"	Ar
PS	715	Al-4043	1.6 / 0.063"	Ar
dPS	803	Al-5356	1.0 / 0.039"	Ar
dPS	804	Al-5356	1.2 / 0.047"	Ar
dPS	805	Al-5356	1.6 / 0.063"	Ar
dPS	814	Al-4043	1.2 / 0.047"	Ar
dPS	815	Al-4043	1.6 / 0.063"	Ar